

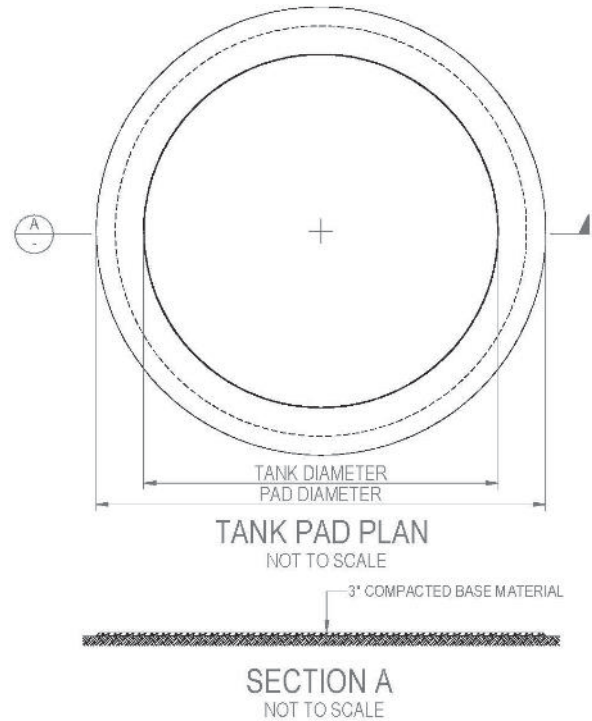
SITE PREPARATION



Instructions

The tank pad diameter must be at least six feet larger than the diameter of the tank for installation.

1. Remove all loam, vegetation and sharp objects from the tank pad location.
2. Wherever possible, the tank site should be excavated into natural ground.
3. When excavating a site, adequate drainage must be installed to allow water to be diverted around the tank.
4. When using fill to level a tank site, adequate retaining must be constructed to maintain pad integrity.
5. Tank base material must be crushed stone or similar, with a maximum particle size of 0.25"
6. The tank base must be at least 3" thick and level within 1/2"
7. Once the tank base is complete, ensure any damage by vehicles or livestock is adequately repaired.



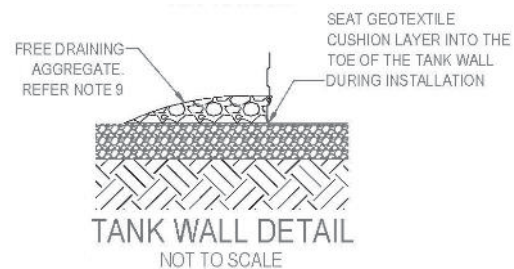
On the day of installation

The customer is required to have available:

- ✓ Someone to advise the orientation of the fittings prior to installation starting
- ✓ Sufficient water to fill 10% of the tank volume while the installer is on site

IMPORTANT

Once the tank installation is complete, place a layer of free-draining aggregate around the perimeter of the tank to reduce base erosion.



Model Code	OC5000	UR3D205 UR4D205	UR3D307 UR4D307	UR3D409 UR4D409	UR3D512 UR4D512
Volume Gallons	5,000	12,000 16,000	28,000 37,000	50,000 65,000	77,000 102,000
Tank Diameter	10'10"	17'1"	25'7"	34'2"	42'8"
Pad Diameter	15'	24'	32'	41'	49'